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UNDER 37 CFR 1.8(a)**

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07 February 2007  
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Michelle N. Coe  
Dated 07 February 2007

SERVIER 396 CONT

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Applicant : Bruno PFEIFFER, Yves-Michel GINOT, Gérard  
COQUEREL, and Stéphane BEILLES

Serial No. : 10/792,355

Filed : March 3, 2004

Title :  $\alpha$ -CRYSTALLINE FORM OF PERINDOPRIL TERT-  
BUTYLAMINE SALT

Art Unit : 1626

Examiner : Rei Tsang SHIAO, Esq.

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Honorable Commissioner for Patents  
PO Box 1450  
Alexandria, VA 22313

**RESPONSE AND AMENDMENT UNDER 37 CFR §§ 1.111 AND 1.115**

Sir:

Responsive to the Office Action, dated November 14, 2006, kindly amend as follows.

**IN THE CLAIMS:** See Listing of Claims. This listing will replace all prior versions of claims in the application.